



 **NIPPON STEEL**

VNSP
VIETNAM NIPPON STEEL PIPE COMPANY LIMITED

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Add : Lots 29, 30, 31, 32 & 43, Noi Bai Industrial Zone,
Quang Tien, Soc Son, Ha Noi, Vietnam
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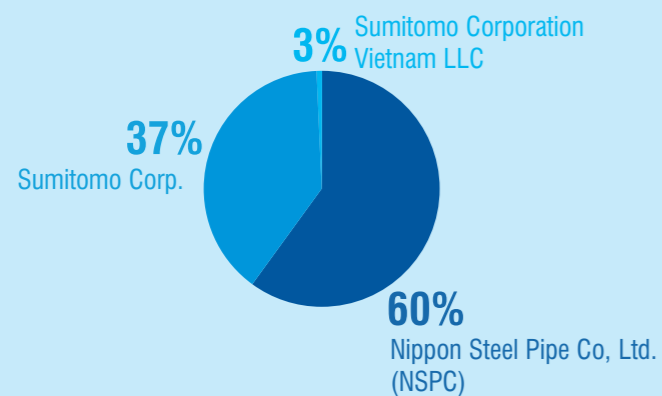


ABOUT US

VIETNAM NIPPON STEEL PIPE COMPANY LIMITED

Location:	Lots 29, 30, 31, 32 & 43, Noi Bai Industrial Zone, Quang Tien, Soc Son, Ha Noi, Vietnam
Establishment:	25 th June 1997
Charter Capital:	USD 3,500,000
Capacity:	40,000 MT/year
Total Land Reservation:	20,230 m ²
Factory building:	(Factory 1 : 4,490 m ² 9,760 m ² (Factory 2&3 : 5,270 m ²)

SHAREHOLDING STRUCTURE:



NOI BAI INDUSTRIAL ZONE MAP



NOI BAI - HA NOI MAP



MESSAGE

We, VIETNAM NIPPON STEEL PIPE COMPANY LIMITED (VNSP) began operating in 1997. From June - 2019, we have changed our current trade name from Vietnam Steel Product, Ltd. (VSP), taking a bold new step forward as one of manufacturers of welded steel pipes responsible for the electric resistance-welded pipe business of the NIPPON STEEL and NIPPON STEEL PIPE Group.

Over more than two decades since our founding, our company has built up good reputation and supplied high-quality electric resistance-welded pipes mainly for motorcycle industry.

In the future, through collaboration with other affiliate Companies in NIPPON STEEL and NIPPON STEEL PIPE Group and effective use of its business resources, we will accelerate the development of new technologies aimed at meeting demands for higher strength, lighter weight, and

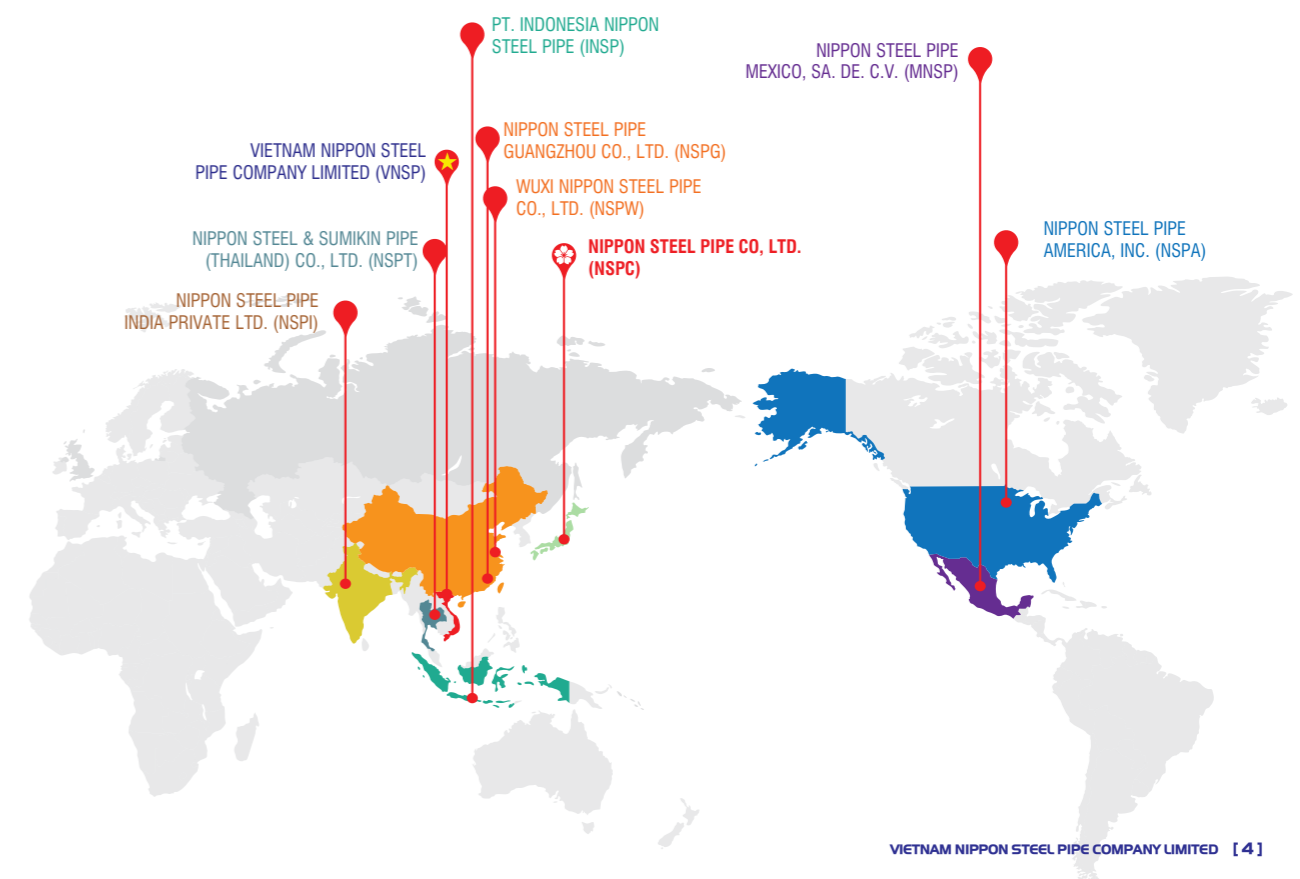
other improvements to electric resistance-welded pipes. We will also work to further improve the level of customer satisfaction through our broad product lineup, quality control, and other advantages.

In order to increase the trust placed in us by all our valued customers, we will continue to give top priority to safety, dedicate ourselves to complete compliance and expand the internal control system.

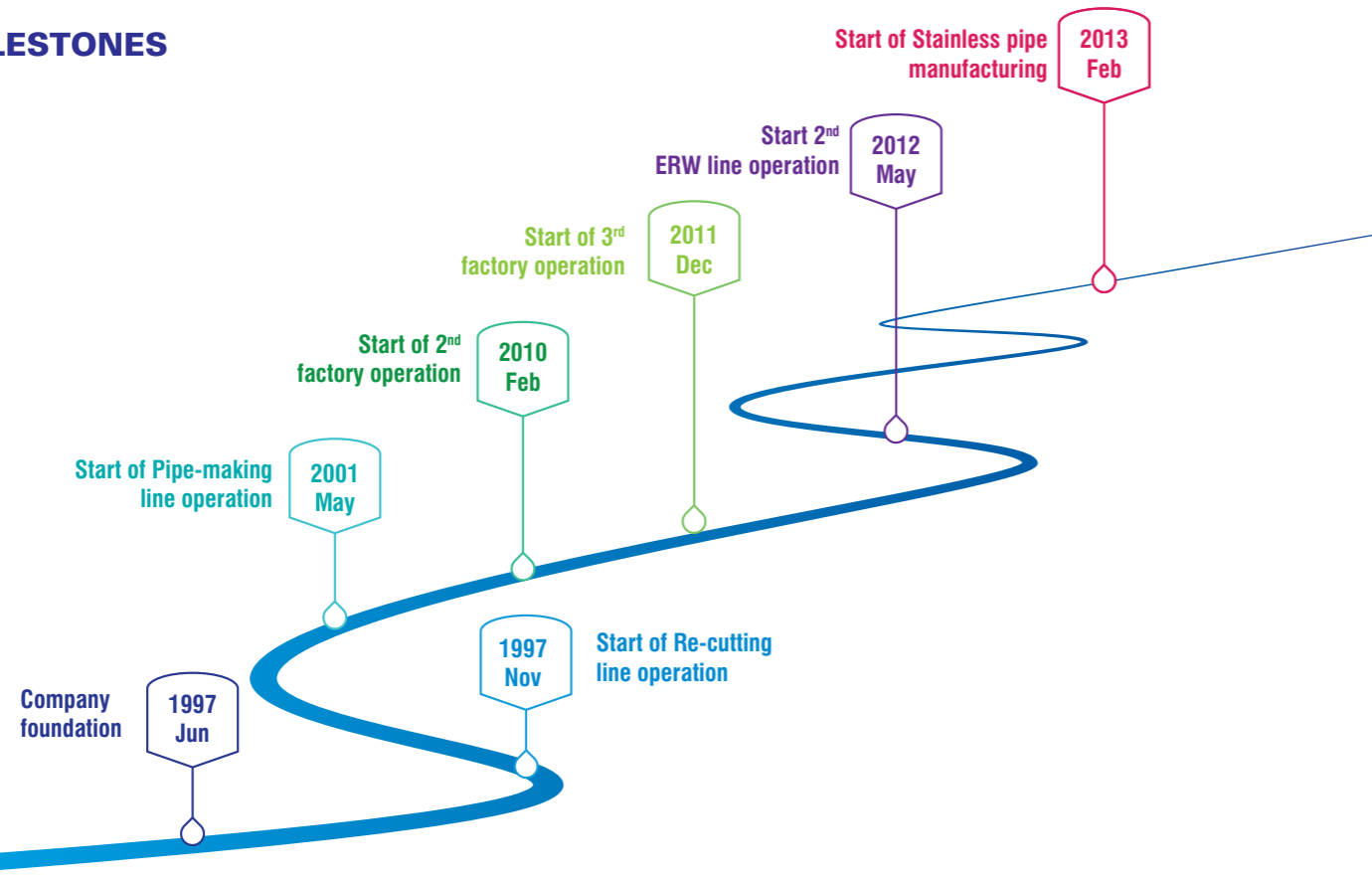
We will continue to strive for continual growth and contributions to society as we rapidly respond to customer needs and supply high-quality products as a best manufacturer of welded steel pipes in Vietnam. We would like to ask for your continued support.

PHILOSOPHY

1. Promote social equity through business operations that are always grounded in fairness and openness.
2. Place the greatest value on trust and dependability.
3. Develop and grow together with our customers by providing products that are of benefit to society.
4. Maintain a progressive spirit and continually develop technologies that anticipate changes in the times.
5. Improve our international competitiveness as a global corporation by self-powered innovations and improvements, aiming to achieve lasting growth.
6. Give top priority to ensuring the safety of all employees
7. Create a corporate culture that is filled with vital energy and so that our employees can work together and learn from one another, experience the joy of work, and feel pride in themselves and their company.



◆ MILESTONES



◆ FACILITIES

PIPE MAKING

		Pipe OD (mm)		Pipe WT (mm)		Speed (M/ Min)	Made in
		Min	Max	Min	Max		
1.	No.1 ERW mill	19.1	63.5	1.0	4.5	Max 100	Japan
2.	No.2 ERW mill	12.7	38.1	1.0	2.8	Max 120	Japan

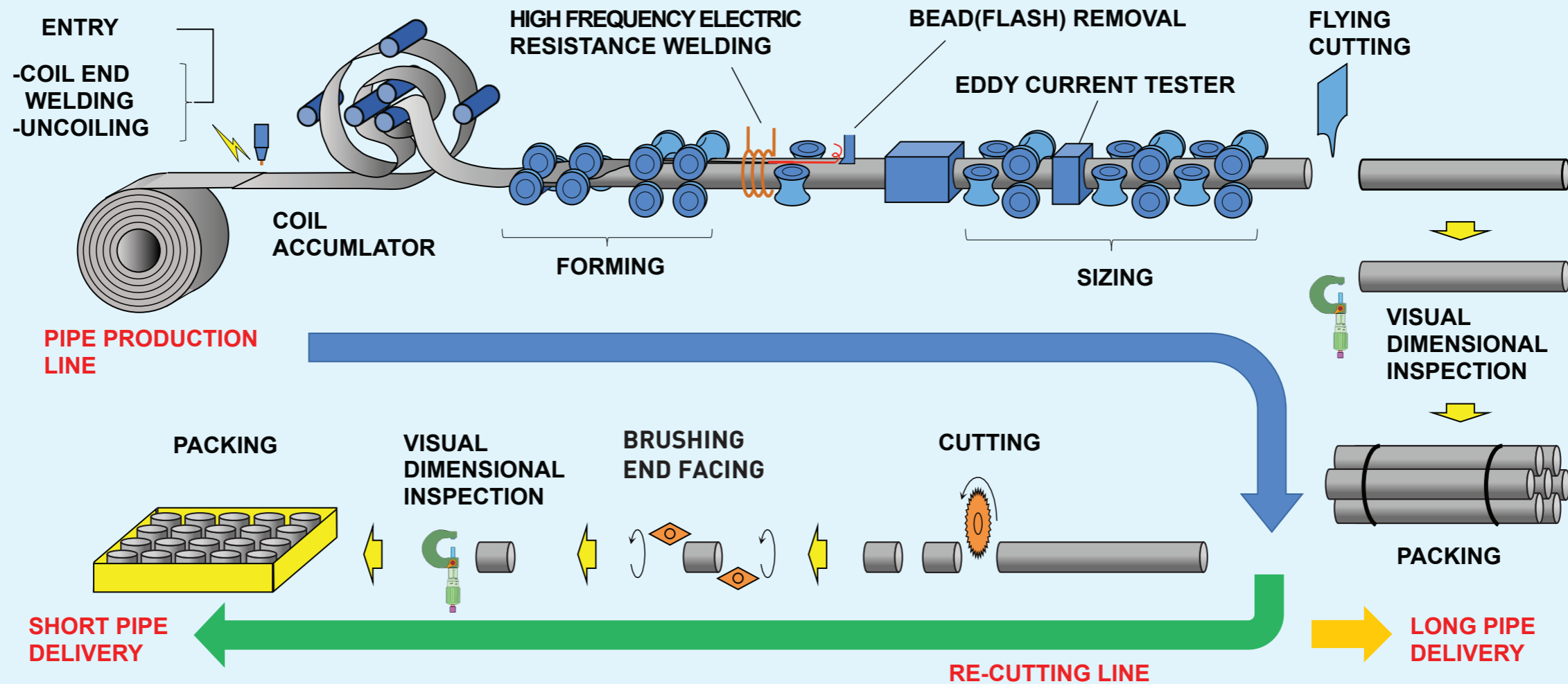
RE-CUTTING (METHOD: SAW BLADE CUTTING)

1.	Short Cutting	11 auto and 02 manual machines
2.	Brushing	08 machines
3.	Pressing	03 machines
4.	Polishing	03 machines
5.	Buffing	04 machines
6.	Facing	06 auto and 02 manual machines

PIPE QUALITY INSPECTING FACILITIES

1.	Eddy Current Tester (ECT)	No.1 ERW mill	Search coil (Encircling) type & Probe type
		No.2 ERW mill	
		Offline	
2.	Tensile Tester		
3.	Flattening & Flaring Equipment		
4.	Micro Photo Equipment		

◆ MANUFACTURING PROCESS



TECHNICAL INFORMATION

By using high quality electric-resistance-welded (ERW) technology, VNSP can manufacture various kinds of mechanical structural pipes, both Carbon and SUS (Stainless) ones.

SIZE RANGE TABLE FOR ROUND PIPE

No	OD. OUTSIDE DIAMETER mm	WALL THICKNESS																OD. OUTSIDE DIAMETER mm		
		1.0	1.1	1.2	1.3	1.4	1.6	2.0	2.3	2.5	2.6	2.8	2.9	3.2	3.3	3.5	4.1		4.4	4.5
1	12.7																			12.7
2	15.9																			15.9
3	17.3																			17.3
4	19.0																			19.0
5	19.1																			19.1
6	21.0																			21.0
7	21.7																			21.7
8	22.2																			22.2
9	23.0																			23.0
10	25.4																			25.4
11	28.6																			28.6
12	30.0																			30.0
13	31.8																			31.8
14	34.0																			34.0
15	35.0																			35.0
16	38.1																			38.1
17	42.0																			42.0
18	42.7																			42.7
19	45.0																			45.0
20	47.6																			47.6
21	48.6																			48.6
22	50.8																			50.8
23	54.0																			54.0
24	57.1																			57.1
25	60.5																			60.5
26	60.8																			60.8
27	63.5																			63.5
	mm	1.0	1.1	1.2	1.3	1.4	1.6	2.0	2.3	2.5	2.6	2.8	2.9	3.2	3.3	3.5	4.1	4.4	4.5	mm

— NON-IBC SIZE ZONE
- - - IBC SIZE ZONE

□ Carbon pipe ■ Normal stainless pipe ■ Special stainless pipe with special technology

Beside, we also can produce other shapes of pipes including square and oval pipes with guaranteed high quality:

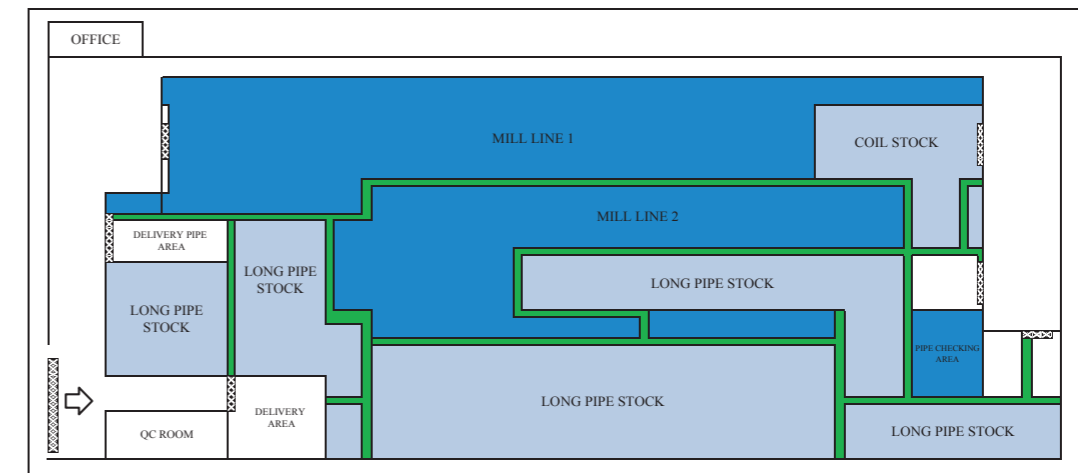


QUALITY CERTIFICATIONS



FACTORY LAYOUT

FACTORY NO.1



FACTORY NO.2&3

